



## Die Cast Machine Operator Job Description

### Location

This position is at Grove Die Casting, a subsidiary of Dumore Corporation located in Union Grove, Wisconsin.

### Overview

Die cast machine operator. Full or part time. 1st shift. No experience necessary. 100% job training. Minimum starting salary \$16/hour.

### Essential Duties & Responsibilities

This list of duties and responsibilities is not all inclusive and may be expanded to include other duties and responsibilities as needed.

- Set up molds and operate permanent mold casting machines to produce quality castings to specification
- Assist with set-ups, pour metal into molds and spray die lubricants in between shots
- Tend furnaces - load and charge to maintain temperatures, inspect castings, and vary pouring procedures & timing to compensate for material and mold condition
- Follow detail process sheets for methods and sequences to close and pour molten material at proper temperatures, flow rates and cycle time to obtain sound castings
- Able to work in a foundry environment where temperatures can exceed 100 F
- Able to lift 50 lbs on a regular basis
- Follow all safety protocols